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D350-727-045
Job Sheet 199985



Part No: D350-727-045

Job Qty: 4 pcs

Part Name: AS350/355 OEM Replacement Wearplates - Full-Length



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/26/19

Description:

Type: SOLD

Note: IIN D350-727 REV.B IPP Rev:A 05.05.12 New issue KJ/JLM IPP REV:B 12.04.11 AS PER ECN 12-546 DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	9/26/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

DAS
28
9-89



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Container No: S221036



Part: D350 - 727 - 045

Job No: 199985

Serial No/Batch: S221036

Revision: B

Inspector:

Exp Date:

Instructions: TC PDA PDA05 - 18 Issues 2: 10/00/19

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120 QC 4	4 pcs	9/26/19	0.00 0.00	Packaging 1 - 31						
				Packaging 1 - 32						
				Packaging 1 - 33						
				Packaging 1 - 34						
				Packaging 1 - 35						
				Packaging 1 - 36						
				QC 4 - 28						
				QC 4 - 58						
				QC 4 - 69						
				QC 4 - 9						
				QC 4 - 46						
				QC 4 - 68						
				QC 4 - 72						
				QC 4 - 74						
				QC 4 - 75		DAS 78 9-89				
				Packaging 3 - 1 - B4B						
				Packaging 3 - 2 - B4B						
				Packaging 3 - 3 - B4B						
				Packaging 3 - 4 - B4B						
				Packaging 3 - 5 - B4B						
				Packaging 3 - 6 - B4B						
130 Packaging 3-1 - Stock - B4B	4 pcs	9/26/19	0.00 0.00	Packaging 3 - 7 - B4B						
				Packaging 3 - 8 - B4B						
				Packaging 3 - 9 - B4B						
				Packaging 3 - 10 - B4B						
				Packaging 3 - 11 - B4B						
				Packaging 3 - 12 - B4B						
				Packaging 3 - 13 - B4B						
				Packaging 3 - 14 - B4B						
				Packaging 3 - 15 - B4B						
				Packaging 3 - 16 - B4B						
				Packaging 3 - 17 - B4B						
				Packaging 3 - 18 - B4B						
				Packaging 3 - 19 - B4B						
				Packaging 3 - 20 - B4B						
				Packaging 3 - 21 - B4B						
				Packaging 3 - 22 - B4B						
				Packaging 3 - 23 - B4B						
				Packaging 3 - 24 - B4B						
				Packaging 3 - 25 - B4B						
				Packaging 3 - 26 - B4B		DAS 78 9-89				
				Packaging 3 - 27 - B4B						
				Packaging 3 - 28 - B4B						
				Packaging 3 - 29 - B4B						
				Packaging 3 - 30 - B4B						
				Packaging 3 - 31 - B4B						
				Packaging 3 - 32 - B4B						
				Packaging 3 - 33 - B4B						
				Packaging 3 - 34 - B4B						
				Packaging 3 - 35 - B4B						
				Packaging 3 - 36 - B4B						
				135 DC - 1 - B4B	4 pcs	9/26/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-89	OCT 09 2019
								DC - 2 - B4B		
				140 QC 21 - FG	4 pcs	9/26/19	0.00 0.00	QC 21 - FG - 21		
								QC 21 - FG - 70		
								QC 21 - SA - 53	DAS 21 9-89	OCT 09 2019
				Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)										
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-727-045										

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2019

FG 1208

Location:FG041

135 - (Document Control) Photocopy bluefile and create labels per PPP D350-727-045 CHG003

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3319-1	Forward Wearplate	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5206505
D3319-3	Full Length Wearplate	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5206515

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3319-1	4	51	0
	D3319-3	4	32	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube Machining ☐ Large Fab ☐ Cross tube Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering Water Jet ☐ Supplier Quality ☐				Date: _____ Sequence #: _____ QTY Affected: _____		MRB (Q51042)			
Description Work Order Deviation						Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐						FAULT CATEGORY							
						Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
						Other/Details: _____							
Completed By _____						Lead hand / Supervisor _____							
QC / QA Coordinator _____													

4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

5.1 D350-727-XXX PARTS LIST (AS350/355 MODELS):

Qty -045	Qty -043	Qty -041	Qty -015	Qty -013	Qty -011	Part Number	Description
					X	D350-727-011	WEARPLATE KIT, STANDARD
				X		D350-727-013	WEARPLATE KIT, LONGER AFT WEARPLATE
			X			D350-727-015	WEARPLATE KIT, FULL LENGTH
		X				D350-727-041	WEARPLATE KIT, STANDARD WEARPLATE, LH/RH
	X					D350-727-043	WEARPLATE KIT, LONGER AFT WEARPLATE, LH/RH
X						D350-727-045	WEARPLATE KIT, FULL LENGTH, LH/RH
1	1	1	2	2	2	D3319-1	WEARPLATE
1			2			D3319-3	WEARPLATE
	1			2		D3319-5	WEARPLATE
		1			2	D3319-7	WEARPLATE

5.2 D130-727-XXX PARTS LIST (EC130 B4/T2 MODELS):

Qty -111	Qty -141	Qty -142	Part Number	Description
X			D130-727-111	WEARPLATE KIT
	X		D130-727-141	WEARPLATE KIT, LH
		X	D130-727-142	WEARPLATE KIT, RH
1	1		D5465-1	FORWARD WEARPLATE, LH
1		1	D5465-2	FORWARD WEARPLATE, RH
2	1	1	D5478-1	AFT WEARPLATE